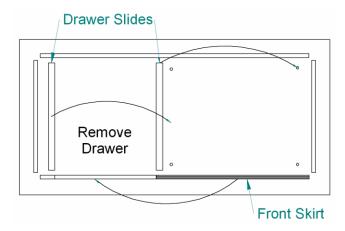
Return Assembly

Unpack the return onto a soft, level surface and identify the following components

Desktop (1) Legs (4) #20 x 1/4" Nuts (8) Washers (8)

Tools required for assembly - 7/16" wrench and a #2 Phillips head screwdriver. Study the instructions thoroughly.

Your return has been designed, if need be, to change the drawer location from right side to left. To change the drawer location, remove the drawer from the table top. Lay the desktop face down on a soft level surface as shown. Remove the screws from the drawer slide in the center and reposition the slide to the holes provided on the right side of the table top and tighten the screws. Remove screws from the left drawer slide and reposition the slide to the holes provided in the center and tighten the screws. Remove the small skirt on the front left side by removing two screw's from the wooden corner brace that attaches to the front skirt and two screws that attach the skirt to the top. Set aside this skirt and the screws. Remove the long skirt by removing two screw's from the wooden corner brace and three screws that attach the skirt to the top. Reposition the long skirt with the holes in the front left side of the table top. Attach the skirt to the top with the longer screws and to the corner brace with the skirt to the top with the longer screws. Position the small skirt with the holes in the front right side of the table top. Attach the skirt to the top with the longer screws and to the corner brace with the shorter screws. Reinstall the drawer. You may have to adjust the drawer slide for a smooth operation.



To assemble the return:

- 1) Lay the desktop face down on a soft level surface.
- 2) Hold one of the legs against the desktop with the threaded hanger bolts on the corner of the leg facing the center of the table.
- 3) Push the threaded bolt through the predrilled holes in the corner block.
- 4) Slide a washer and a nut over each bolt and hand tighten. Then use the wrench to tighten the nuts securely.
- 5) Repeat this to attach the other legs.
- 6) Set the desk into an upright position.



Care Instruction

To care for and preserve the finish on your new Copeland Furniture piece, please keep the following recommendations in mind.

- While our furniture has been finished with a durable top coat, the surface may be sensitive to dents and abrasions during the first 30 days in your home.
- Treat the surface finish gently so it does not dent or chip. Tape or stickers should not be put on the finish.
- For general care use a soft cloth to dust the furniture.
- Use damp cloth with a mild soap to clean up spills or dirt. Dry the surface thoroughly.
- Please do not use any polishes, waxes or solvents to clean the surface of the furniture.
 This holds true for new Copeland Furniture pieces as well as items you may already have in your home.
- Please do not place any candles directly on the surface of your furniture. The perfumes and dyes in the candles may penetrate the finish.
- Heat for long periods of time from a laptop computer may damage the finish so please use some padding below the laptop to disperse the heat.

Special Care Instructions for Cherry Furniture

Please read the following if you have purchased a Copeland product in cherry. Furniture that has been crafted from cherry wood becomes darker with age. The change in color, from a reddish tan to a reddish brown, is most noticeable during the first six months of ownership. It is important to understand that exposure to light, accelerates the natural oxidization process. An object left on a cherry wood surface for an extended period of time may retard the aging process in a limited area. Simply remove the object and, over time, the surface will attain a uniform reddish brown color.

